Printing date 03.03.2016

Revision: 03.03.2016

SECTION 1: Identification of the substance/mixture and of the company/undertaking · 1.1 Product identifier · Trade name: MCI®-2020 including modifications (MCI®-2020 BFD, MCI®-2020 M, MCI®-2020 M BFD, MCI®-2020 M SC, MCI®-2020 M SC BFD, MCI®-2020 M SC UV, MCI®-2020 M UV, MCI®-2020 M VO, MCI®-2020 M VO BFD, MCI®-2020 VO, MCI®-2020 VO BFD) · 1.2 Relevant identified uses of the substance or mixture and uses advised against No further relevant information available. · Application of the substance / the mixture Corrosion inhibitors \cdot 1.3 Details of the supplier of the safety data sheet · Manufacturer/Supplier: Cortec Corporation Supplied by: 4119 White Bear Parkway St. Paul, MN 55110 USA Phone (651) 429-1100 Fax (651) 429-1122 Lake Chemicals & Minerals Ltd **3 Paper Mill Drive** · Information department: regulatory@cortecvci.com Redditch · 1.4 Emergency telephone number: B98 8QJ Spill, Leak, Fire, Exposure, or Accident United Kingdom 24 hour CHEMTREC contact: USA and Canada 1-800-424-9300 Emergency 24 Hour Contact: International +1-703-527-3887 (collect calls accepted) + 44 (0) 1527 594 646 UK +(44)-870-8200418 **SECTION 2: Hazards identification** · 2.1 Classification of the substance or mixture · Classification according to Regulation (EC) No 1272/2008 The product is not classified according to the Globally Harmonised System (GHS). GHS07 Skin Irrit. 2 H315 Causes skin irritation. Eye Irrit. 2 H319 Causes serious eye irritation. · 2.2 Label elements · Labelling according to Regulation (EC) No 1272/2008 The product is classified and labelled according to the CLP regulation. · Hazard pictograms GHS07 · Signal word Warning · Hazard statements H315 Causes skin irritation. H319 Causes serious eve irritation. · Precautionary statements P280 Wear protective gloves/protective clothing/eye protection/face protection. P264 Wash thoroughly after handling. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P321 Specific treatment (see on this label). (Contd. on page 2) GB

Printing date 03.03.2016

Revision: 03.03.2016

Trade name: MCI®-2020 including modifications (MCI®-2020 BFD, MCI®-2020 M, MCI®-2020 M BFD, MCI®-2020 M SC, MCI®-2020 M SC BFD, MCI®-2020 M SC UV, MCI®-2020 M UV, MCI®-2020 M VO, MCI®-2020 M VO BFD, MCI®-2020 VO, MCI®-2020 VO BFD)

(Contd. of page 1)

P332+P313 If skin irritation occurs: Get medical advice/attention.

P337+P313

If eye irritation persists: Get medical advice/attention.

· 2.3 Other hazards

 \cdot Results of PBT and vPvB assessment

• **PBT:** Not applicable.

• **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

· 3.2 Chemical characterisation: Mixtures

· Description: Mixture of the substances listed below with nonhazardous additions.

· Ingredients:

· Ingi culcitis.		
	proprietary ammonia derivate	2.5-10%
	Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335	
	proprietary cyclic amino-carboxylate	2.5-10%
	Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335	
CAS: 64-17-5	ethanol	≤ 2.5%
EINECS: 200-578-6	🚸 Flam. Liq. 2, H225	
CAS: 141-43-5	2-aminoethanol	≤ 2.5%
EINECS: 205-483-3	Skin Corr. 1B, H314; Acute Tox. 4, H302; Acute Tox. 4, H312; Acute Tox. 4, H332	
CAS: 108-91-8	Cyclohexylamine	≤ 2.5%
EINECS: 203-629-0	Flam. Liq. 3, H226; Sepr. 2, H361f; Skin Corr. 1B, H314; Acute Tox 4, H302; Acute Tox. 4, H312	ί.

· Additional information

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- · 4.1 Description of first aid measures
- · After inhalation Supply fresh air; consult doctor in case of complaints.
- · After skin contact Immediately wash with water and soap and rinse thoroughly.
- · After eye contact Rinse opened eye for several minutes under running water.
- After swallowing Do not induce vomiting; call for medical help immediately.
- 4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.
- Information for doctor Show this safety data sheet to the doctor in attendance.

• **4.3 Indication of any immediate medical attention and special treatment needed** No further relevant information available.

SECTION 5: Firefighting measures

- · 5.1 Extinguishing media
- \cdot Suitable extinguishing agents
- CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- 5.2 Special hazards arising from the substance or mixture
- Nitrogen oxides (NOx)

(Contd. on page 3)

GP

Printing date 03.03.2016

Revision: 03.03.2016

Trade name: MCI®-2020 including modifications (MCI®-2020 BFD, MCI®-2020 M, MCI®-2020 M BFD, MCI®-2020 M SC, MCI®-2020 M SC BFD, MCI®-2020 M SC UV, MCI®-2020 M UV, MCI®-2020 M VO, MCI®-2020 M VO BFD, MCI®-2020 VO, MCI®-2020 VO BFD)

(Contd. of page 2)

Carbon monoxide (CO)

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures



Wear protective equipment. Keep unprotected persons away.

- 6.2 Environmental precautions: Do not allow undiluted product to enter sewers/surface or ground water • 6.3 Methods and material for containment and cleaning up:
- Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- 6.4 Reference to other sections
- No dangerous substances are released.
- See Section 7 for information on safe handling
- See Section 8 for information on personal protection equipment.
- See Section 13 for disposal information.

SECTION 7: Handling and storage

- 7.1 Precautions for safe handling Keep receptacles tightly sealed.
- Information about protection against explosions and fires: No special measures required.
- · 7.2 Conditions for safe storage, including any incompatibilities
- · Storage
- Requirements to be met by storerooms and receptacles: No special requirements.
- · Information about storage in one common storage facility:
- Do not store together with acids.
- Store away from foodstuffs.

 \cdot Further information about storage conditions: Keep product from freezing.

• 7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see item 7.
- · 8.1 Control parameters
- · Components with limit values that require monitoring at the workplace:
- 64-17-5 ethanol (≤ 2.5%)

WEL Long-term value: 1920 mg/m³, 1000 ppm

141-43-5 2-aminoethanol (≤ **2.5**%)

- WEL Short-term value: 7.6 mg/m³, 3 ppm Long-term value: 2.5 mg/m³, 1 ppm
 - Sk
- Additional information: The lists that were valid during the creation were used as basis.
- · 8.2 Exposure controls
- · Personal protective equipment

· General protective and hygienic measures Wash hands before breaks and at the end of work.

(Contd. on page 4)

GB

Printing date 03.03.2016

Revision: 03.03.2016

Trade name: MCI®-2020 including modifications (MCI®-2020 BFD, MCI®-2020 M, MCI®-2020 M BFD, MCI®-2020 M SC, MCI®-2020 M SC BFD, MCI®-2020 M SC UV, MCI®-2020 M UV, MCI®-2020 M VO, MCI®-2020 M VO BFD, MCI®-2020 VO, MCI®-2020 VO BFD)

(Contd. of page 3)

• Breathing equipment: Filter A/P2.

· Protection of hands:

Protective gloves.

I.E., Nitrile, Viton, Neoprene

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation • Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection: Goggles recommended during refilling.

• Body protection: Protective work clothing.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical an	nd chemical properties
General Information	
Appearance: Form:	Liquid
Colour:	Slightly amber
Odour:	Characteristic
Odour threshold:	Not determined.
pH-value at 20 °C:	9 - 9.7 (Neat)
Change in condition	
Melting point/Melting range:	undetermined
Boiling point/Boiling range:	100 °C (*)
Flash point:	Not applicable
Flammability (solid, gaseous)	Not applicable.
Ignition temperature:	570 °C (*)
Decomposition temperature:	Not determined.
· Self igniting:	Product is not selfigniting.
Danger of explosion:	Product does not present an explosion hazard.
Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
Vapour pressure at 20 °C:	23 hPa (*)
Density at 20 °C:	1.03 - 1.05 g/cm ³
Relative density	Not determined.
Vapour density	Not determined.
Evaporation rate	Not determined.
Solubility in / Miscibility with	
Water:	Fully miscible
Partition coefficient (n-octanol/wate	er): Not determined.
	(Contd. on pa

Printing date 03.03.2016

Revision: 03.03.2016

Trade name: MCI®-2020 including modifications (MCI®-2020 BFD, MCI®-2020 M, MCI®-2020 M BFD, MCI®-2020 M SC, MCI®-2020 M SC BFD, MCI®-2020 M SC UV, MCI®-2020 M UV, MCI®-2020 M VO, MCI®-2020 M VO BFD, MCI®-2020 VO, MCI®-2020 VO BFD)

(Contd. of page 4)

· Viscosity:

dynamic: kinematic: 9.2 Other information Not determined. Not determined. The above data are typical values and do not constitute a specification. *Properties have been calculated.

SECTION 10: Stability and reactivity

• 10.1 Reactivity Reacts with acids.

· 10.2 Chemical stability

• Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

- · 10.3 Possibility of hazardous reactions No dangerous reactions known
- 10.4 Conditions to avoid No further relevant information available.
- · 10.5 Incompatible materials: Acids

· 10.6 Hazardous decomposition products: No dangerous decomposition products known

SECTION 11: Toxicological information

· 11.1 Information on toxicological effects

• Acute toxicity Based on available data, the classification criteria are not met.

		t are relevant for classification:
64-17-5 et	hanol	
Oral	LD50	7060 mg/kg (Rat)
Inhalative	LC50/4 h	20000 mg/l (Rat)
141-43-5 2	2-aminoeth	nanol
Oral	LD50	2050 mg/kg (Rat)
Dermal	LD50	1000 mg/kg (Rabbit)
108-91-8 (Cyclohexy	lamine
Oral	LD50	156 mg/kg (Rat)
Dermal	LD50	277 mg/kg (Rabbit)
Additiona The Intern 1). Howev of the oral product as but recomm	ve damage/ itating. ious eye im ry or skin I toxicolog ational Ag er, these w I cavity an a carcinog mend that u cts (carcin	irritation

Printing date 03.03.2016

Revision: 03.03.2016

Trade name: MCI®-2020 including modifications (MCI®-2020 BFD, MCI®-2020 M, MCI®-2020 M BFD, MCI®-2020 M SC, MCI®-2020 M SC BFD, MCI®-2020 M SC UV, MCI®-2020 M UV, MCI®-2020 M VO, MCI®-2020 M VO BFD, MCI®-2020 VO, MCI®-2020 VO BFD)

(Contd. of page 5)

- · Carcinogenicity Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met. • **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

· 12.1 Toxicity

· Aquatic toxicity:

LC50/48 h 866 mg/l (Daphnia pulex (water flea))

3010 mg/l (M. beryllina (Inland Silverside))

1170 mg/l (Mysidopsis bahia)

1700 mg/l (Pimphales promelas)

141-43-5 2-aminoethanol

LC50/72 h 345.9 mg/l (Leopmis machrochirus (Bluegill))

- 12.2 Persistence and degradability No further relevant information available.
- 12.3 Bioaccumulative potential No further relevant information available.
- \cdot 12.4 Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes: Not known to be hazardous to water.
- \cdot 12.5 Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- · vPvB: Not applicable.
- · 12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

· 13.1 Waste treatment methods

· Recommendation



Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

· European waste catalogue

The European Waste Catalogue (EWC) waste codes do not refer to product but to origin. The manufacturer is therefore unable to quote a waste code for products which are used in various industries. Any codes shown should be regarded as a recommendation to the user.

	WASTES FROM ORGANIC CHEMICAL PROCESSES
07 01 00	wastes from the manufacture, formulation, supply and use (MFSU) of basic organic chemicals
07 01 99	wastes not otherwise specified

· Uncleaned packagings:

 \cdot **Recommendation:** Disposal must be made according to official regulations.

(Contd. on page 7)

GB –

Printing date 03.03.2016

Revision: 03.03.2016

Trade name: MCI®-2020 including modifications (MCI®-2020 BFD, MCI®-2020 M, MCI®-2020 M BFD, MCI®-2020 M SC, MCI®-2020 M SC BFD, MCI®-2020 M SC UV, MCI®-2020 M UV, MCI®-2020 M VO, MCI®-2020 M VO BFD, MCI®-2020 VO, MCI®-2020 VO BFD)

(Contd. of page 6)

• Recommended cleansing agent: Water, if necessary with cleansing agents.

SECTION 14: Transport information	ntion	
· 14.1 UN-Number · ADR, ADN, IMDG, IATA	Void	
· 14.2 UN proper shipping name · ADR, ADN, IMDG, IATA	Void	
· 14.3 Transport hazard class(es)		
· ADR, ADN, IMDG, IATA · Class	Void	
· 14.4 Packing group · ADR, IMDG, IATA	Void	
· 14.5 Environmental hazards: · Marine pollutant:	No	
· 14.6 Special precautions for user	Not applicable.	
 14.7 Transport in bulk according to Ann Marpol and the IBC Code 	nex II of Not applicable.	
· UN "Model Regulation":	Void	

SECTION 15: Regulatory information

· 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

· Directive 2012/18/EU

- Named dangerous substances ANNEX I None of the ingredients is listed.
- · National regulations
- · Technical instructions (air):

Class Share in % Wasser 70.5

NK 2.9

• 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Cortec Corporation does not warranty any translation of this SDS not created by Cortec Corporation.

· Relevant phrases

- H225 Highly flammable liquid and vapour.
- H226 Flammable liquid and vapour.
- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.

(Contd. on page 8)

GB

Printing date 03.03.2016

Revision: 03.03.2016

Trade name: MCI®-2020 including modifications (MCI®-2020 BFD, MCI®-2020 M, MCI®-2020 M BFD, MCI®-2020 M SC, MCI®-2020 M SC BFD, MCI®-2020 M SC UV, MCI®-2020 M UV, MCI®-2020 M VO, MCI®-2020 M VO BFD, MCI®-2020 VO, MCI®-2020 VO BFD)

(Contd. of page 7)
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H361f Suspected of damaging fertility.
Abbreviations and acronyms: ICAO: International Civil Aviation Organisation
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage
of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative Flam. Liq. 2: Flammable liquids, Hazard Category 2
Flam. Liq. 2: Flammable liquids, Hazard Category 2 Flam. Liq. 3: Flammable liquids, Hazard Category 3
Acute Tox. 4: Acute toxicity, Hazard Category 4
Skin Corr. 1B: Skin corrosion/irritation, Hazard Category 1B
Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2
Eye Irrit. 2: Serious eye damage/eye irritation, Hazard Category 2
Repr. 2: Reproductive toxicity, Hazard Category 2
STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3
* * Data compared to the previous version altered.
GB